

SW-62

5-Station Ironworker

62 Ton

SPECIFICATIONS	Imperial	Metric
Punching		
Punching Pressure	62 Tons	55 Tons
Punch Capacity	1.1" x 0.6"	28mm x 15mm
(Diameter x Thickness)	1.6" x 0.43"	40mm x 11mm
Throat Depth	8"	200mm
Max. Stroke Length	2"	50mm
Cycles / Min.		28
Working Height Up to Die	39.5"	1000mm
Flat Shearing		
Flat Bar Shearing	13.5" x 0.6"	350mm x 15mm
Blade Length	14.1"	360mm
Angle Flange Trim	4"	100mm
Working Height	31.5"	799mm
Angle Shearing		
At 90° Shearing	4" x 4" x 0.38"	100mm x 100mm x 9mm
Working Height	40"	1016mm
Bar Shearing		
Round Bar Shear	1.5"	38mm
Square Bar Shear	1.5" x 1.5"	38mm x 38mm
Working Height	44"	1118mm
Notching		
Rect. Notcher (W x D x T)	2" x 3.5" x 0.31"	50mm x 90mm x 8mm
Working Height	40"	1016mm
Special Tooling		
Single Vee Press Brake (L x T)*	6.3" x 0.31**	160mm x 8mm*
Multi-Vee Press Brake (L x T)*	9.8" x 0.15**	250mm x 4mm*
Angle Bending*	2.5" x .31**	65mm x 8mm*
Pipe Notching*	2.5**	65mm*
Channel Shear*	4**	100mm*
I Beam Shear	4**	100mm*
Vee-Notcher (Side x Side x T)	3.5" x 3.5" x 0.31**	90mm x 90mm x 8mm*
Other		
Electric Power	5 HP	3.75 kw
Net Weight (Apr.)	2310 Lbs	1050 Kg
Dimensions (L x W x H)	43" x 30" x 68"	1092mm x 762mm x 1727mm

* Optional Tooling - Call your Baileigh Rep!
Based on material tensile strength of 65,000 PSI.
Specifications subject to change without notice.

Available in Single Phase and Three Phase



Swing away stripper for easy access and fast tooling changes

The punching and notching stations can be fitted with several tooling options like press brake attachments, tube and pipe notching tooling, and much more. Vertical movement at all stations.