

# PR-413

Plate Roll

4' (1219mm) Length, 13 GA (2.3mm) MS

Initial pinch with induction hardened rolls  
89mm top roll OD  
2 driven rolls  
3 wire grooves (8.3mm, 7.1mm, 4.8mm)  
Digital readout for repeatable bends  
Motorized back roll adjustment  
Operator controlled by remote console  
and foot pedals  
220V, 1-phase, 50 Hz

SPECIFICATIONS	Imperial	Metric
Forming Width	48"	1219.2mm
Capacity (Mild Steel)	13 ga	2.3mm
Upper Roll Diameter	3.5"	88.9mm
Minimum Forming Diameter	5.25"	133.35mm
<b>Roll Adjustment</b>		
Pinch		Manual
Back		Electric
Digital Position Readout		Yes
Wire Grooves		Yes
Roll Speed		6 rpm
Driven Rolls		2
Motor	2 HP	1.5kw
Power Requirement	220V, Single-phase, 50Hz	
Dimensions (L / W / H)	75" / 29" / 46"	1905 / 736.6 / 1168.4mm
Weight	1254 Lbs	568.8 Kg

Specifications subject to change without notice.

**DIGITAL  
READOUT**

