

R-M55H

Roll Bender
Hydraulic Top Roll

Mild Steel	Max. Size OD/Wall	Min. Dia.	Electrical Equipment and Controls		
Flat Bar (Hard Way)	57mm x 10mm	508mm	Motor	1.5HP	1.1kw
Flat Bar (Easy Way)	102mm x 15mm	508mm	Electronics	240V Single-Phase @ 50Hz, 1.47kw	
Solid Square Rod:	35mm	508mm	Weight	454 Kg	
Solid Round Rod:	35mm	508mm	Dimensions (l x w x h)	1524mm x 1118mm x 1727mm (37.41" x 35.83" x 50.00")	
Round Tube:	70mm x 2mm	1524mm	Specifications		
Pipe:	60mm	1422mm	Shaft Diameter	50mm	
Rectangular Tube:	57mm x 30mm	1300mm	Roll Diameter	148mm	
Square Tube:	51mm x 3mm	1200mm	Shaft Speed	Variable 13.6-27.2 rpm	
Angle Iron (Leg Out)	51 x 51 x 5mm	700mm	Shaft Centre	333mm	
Angle Iron (Leg In)	51 x 51 x 5mm	700mm	Driven Rolls	2	
F-Bar (Leg Out)	51 x 51 x 6mm	700mm	Specifications subject to change without notice.		
F-Bar (Leg In)	51 x 51 x 6mm	700mm			
Channel (Legs Out)	79mm	700mm			
Channel (Legs In)	79mm	700mm			



Standard Section Dies



Variable speed control