

R-M40

Roll Bender
Manually Adjusted

- Two rolls are powered
- Rolls are hardened
- Rolls shafts are special steel material hardened and ground
- Standard rolls
- Guide rolls
- Horizontal and vertical working position
- Foot pedal control
- Inverter-driven variable speed
- Overload protection
- 220V, 50Hz, 1 Phase



Standard Section Dies

2 POWERED ROLLS



SPECIFICATIONS	MIN. DIAMETER
Flat Bar (Hard Way):	500mm
Flat Bar (Easy Way):	500mm
Solid Square Rod:	500mm
Solid Round Rod:	500mm
Round Tube:	700mm
Pipe:	700mm
Rectangular Tube:	1000mm
Square Tube:	1000mm
Angle Iron (Leg Out):	500mm
Angle Iron (Leg In):	500mm
T-Bar (Leg Out):	500mm
T-Bar (Leg In):	500mm
Channel (Legs Out):	500mm
Channel (Legs In):	890mm
Weight:	255Kg
Size:	1580 x 1118 x 1727mm
Power:	220V, 50Hz, 1 Phase
Motor:	1.5kw
RPM:	11 TO 22rpm
Shaft Distances:	276mm
Roll Diameter:	130mm
Upper	148mm
Lower	130mm
Distance Travel Top Roll	85mm
Min Distance Shaft Centre	75mm
Top Shaft to Bottom Shaft	160mm

Specifications subject to change without notice.



In horizontal position



Variable speed control