



RDB-500

Rotary Draw Bender
89 x 6mm Mild Steel Tube Capacity

Numeric Auto-Stop
Bends to 180° in one shot
Accurate, Portable & easy to operate.
400V, Three Phase, 50Hz

SPECIFICATIONS	Imperial	Metric
Mild Steel Pipe (Schedule 40)	3.00"	89mm x 5.5mm
Aluminium Pipe (Schedule 40)	3.50"	102mm x 6mm
Stainless Steel Pipe (Schedule 40)	2.50"	73mm x 5mm
Mild Steel Round Tube (Wall)	3.00" (.250)	76mm x 6.5mm
Aluminium Round Tube (Wall)	3.50" (.25)	89mm x 6.5mm
Stainless Steel Round Tube (Wall)	3.50" (.187)	89mm x 5mm
Chromolly Round Tube (Wall)	3.50" (.187)	89mm x 5mm
Mild Steel Solid Rod	2.00"	51mm
Mild Steel Square Tube (Wall)	3.00" (.250)	6.5mm
Minimum OD	0.25"	6mm
Maximum Speed to 180 Degrees	36 Seconds	
Maximum Center Line Radius (CLR)	20.00"	508mm
Minimum CLR	.50"	13mm
Power Requirements	400V, Three Phase, 50Hz	
Weight (Lbs.)	1800	816 Kg
Length	70.00"	1778mm
Width	56.00"	1422mm
Height	41.00"	1041mm

*Specifications subject to change without notice.

