

ROTARY DRAW TOOLING

Die Sets and Packages



METRIC SIZES AVAILABLE

#RT-1B • ROUND TUBING DIE PACKAGE

| | | | |
|---------------|--------------------------|-------|---------|
| DS-0750T-R250 | 0.75" Round Tube Die Set | 0.058 | 2.5 clr |
| DS-0875T-R300 | 0.8" Round Tube Die Set | 0.058 | 3.0 clr |
| DS-1000T-R300 | 1" Round Tube Die Set | 0.063 | 3.0 clr |
| DS-1250T-R400 | 1.25" Round Tube Die Set | 0.083 | 4.0 clr |
| DS-1500T-R500 | 1.5" Round Tube Die Set | 0.083 | 5.0 clr |

#RP-3B HAND RAIL DIE PACKAGE

| | | | |
|---------------|--------------------|----------|----------|
| DS-1250P-R300 | 1.25" Pipe Die Set | 1.660 OD | 3.0 clr |
| DS-1500P-R375 | 1.50" Pipe Die Set | 1.900 OD | 3.75 clr |

#RT-2B • ROUND TUBING DIE PACKAGE

| | | | |
|---------------|--------------------------|-------|---------|
| DS-0750T-R250 | 0.75" Round Tube Die Set | 0.058 | 2.5 clr |
| DS-0875T-R300 | 0.8" Round Tube Die Set | 0.058 | 3.0 clr |
| DS-1000T-R300 | 1" Round Tube Die Set | 0.063 | 3.0 clr |
| DS-1250T-R400 | 1.25" Round Tube Die Set | 0.083 | 4.0 clr |
| DS-1500T-R500 | 1.5" Round Tube Die Set | 0.083 | 5.0 clr |
| DS-2000T-R700 | 2" Round Tube Die Set | | 7.0 clr |



TUBE TOOLING

Hundreds of sizes available. These are some common die packages with separate part numbers for your convenience. To ensure proper tooling for your application, please consult a Baileigh Industrial representative. All pipe packages based on Schedule 40 pipe.

#RP-1B ROUND PIPE DIE PACKAGE

| | | | |
|---------------|--------------------|----------|---------|
| DS-0500P-R250 | 0.5" Pipe Die Set | .840 OD | 2.5 clr |
| DS-0750P-R300 | 0.75" Pipe Die Set | 1.050 OD | 3.0 clr |
| DS-1000P-R300 | 1" Pipe Die Set | 1.315 OD | 3.0 clr |
| DS-1250P-R400 | 1.25" Pipe Die Set | 1.660 OD | 4.0 clr |
| DS-1500P-R500 | 1.5" Pipe Die Set | 1.900 OD | 5.0 clr |

#RP-2B ROUND PIPE DIE PACKAGE

| | | | |
|---------------|--------------------|----------|---------|
| DS-0500P-R250 | 0.5" Pipe Die Set | .840 OD | 2.5 clr |
| DS-0750P-R300 | 0.75" Pipe Die Set | 1.050 OD | 3.0 clr |
| DS-1000P-R300 | 1" Pipe Die Set | 1.315 OD | 3.0 clr |
| DS-1250P-R400 | 1.25" Pipe Die Set | 1.660 OD | 4.0 clr |
| DS-1500P-R500 | 1.5" Pipe Die Set | 1.900 OD | 5.0 clr |
| DS-2000P-R600 | 2" Pipe Die Set | 2.375 OD | 6.0 clr |

#ST-1B BOX SECTION DIE PACKAGE

| | | |
|---------------|---------------------------|---------|
| DS-0500S-R300 | 0.5" Square Tube Die Set | 3.0 clr |
| DS-0750S-R350 | 0.75" Square Tube Die Set | 3.5 clr |
| DS-1000S-R450 | 1" Square Tube Die Set | 4.5 clr |
| DS-1250S-R550 | 1.25" Square Tube Die Set | 5.5 clr |
| DS-1500S-R650 | 1.5" Square Tube Die Set | 6.5 clr |



PIPE TOOLING

#RT-3B RACING DIE PACKAGE

| | | | |
|---------------|--------------------------|-------|---------|
| DS-1000T-R300 | 1" Round Tube Die Set | 0.063 | 3.0 clr |
| DS-1250T-R400 | 1.25" Round Tube Die Set | 0.083 | 4.0 clr |
| DS-1500T-R500 | 1.5" Round Tube Die Set | 0.095 | 5.0 clr |
| DS-1625T-R600 | 1.6" Round Tube Die Set | 0.083 | 6.0 clr |
| DS-1750T-R700 | 1.75" Round Tube Die Set | 0.083 | 7.0 clr |

#ST-2B BOX SECTION DIE PACKAGE

| | | |
|---------------|---------------------------|---------|
| DS-0500S-R300 | 0.5" Square Tube Die Set | 3.0 clr |
| DS-0750S-R350 | 0.75" Square Tube Die Set | 3.5 clr |
| DS-1000S-R450 | 1" Square Tube Die Set | 4.5 clr |
| DS-1250S-R550 | 1.25" Square Tube Die Set | 5.5 clr |
| DS-1500S-R650 | 1.5" Square Tube Die Set | 6.5 clr |
| DS-2000S-R700 | 2" Square Tube Die Set | 7.0 clr |

Call us at +44 (0)24 7661 9267