

RDB-250

Rotary Draw Bender
64mm x 3mm Mild Steel Tube Capacity

Accurate, portable, and easy to operate
Programming module stores up to 170 jobs
Bends solids up to 360° left or right
Bends tube and pipe up to 180°
Optional positioning table for multi-bend /
multi-plane parts
Maximum 230mm centerline radius
220V, single-phase, 50Hz



Programmable console control – 170 jobs

SPECIFICATIONS	Imperial	Metric
Mild Steel Pipe (Schedule 40)	2.00"	60mm x 4mm
Aluminium Pipe (Schedule 40)	2.00"	60mm x 4mm
Stainless Steel Pipe (Schedule 40)	1.50"	48mm x 4mm
Mild Steel Round Tube (Wall)	2.50" (.125)	64mm x 3mm
Aluminium Round Tube (Wall)	2.50" (.156)	64mm x 4mm
Stainless Steel Round Tube (Wall)	2.375" (.125)	60mm x 3mm
Chromolly Round Tube (Wall)	2.00" (.125)	50mm x 3mm
Mild Steel Solid Rod	1.25"	32mm
Mild Steel Square Tube (Wall)	2.00" (.125)	50mm x 3mm
Minimum OD	0.25"	6mm
Maximum Speed to 180°		9 Seconds
Maximum Center Line Radius (CLR)*	9.00"	230mm
Minimum CLR	.50"	13mm
Power Requirements	220V, Single-phase, 50Hz	
Weight (Lbs.)	610 Lbs	277 Kg
Length	40.00"	1016mm
Width	32.00"	813mm
Height	43.00"	1092mm

Specifications subject to change without notice.



Shown with optional tooling